

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BLANKING PLATE
Job Number	: 37815		
Estimate Number	: 13196		
P.O. Number	:	Part Number	: D37571
This Issue	: 3/11/2008      S.O. No. :	Drawing Number	: D3757 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /      Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	:	Material	:
Written By	: <u>JF 08 03 11</u>	Due Date	: 3/14/2008      Qty:      6 Um:      Each
Checked & Approved By	: _____		
Comment	: Est Rev:A    08-01-30    new issue    DD    verified by:EC Est Rev:B    08-02-27    rev.A as per ecn 1139    DD    verified by:		

## Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0 M304S16GA 304/316 .063 Sheet

Comment: Qty.: 0.0653 sf(s)/Unit Total : 0.3919 sf(s)

304 S.S sheet .063" thick

(M304s063)

Batch: 106860

2.0

## WATER JET

FLOW WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D3757

Dwg Rev: A

Prog Rev: A

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

40

QC8

## SECOND CHECK

Comment: SECOND CHECK

50

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:   D   Date: 08/03/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/11/2008 1:17:27 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLANKING PLATE

Job Number: 37815

Part Number: D37571

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/03/12 (6)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

08/03/12 (6)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-03-13

(6)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 198

08/03/13

(6)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/03/14

(6)

Job Completion



08/03/13

(6)

# Dart Aerospace Ltd

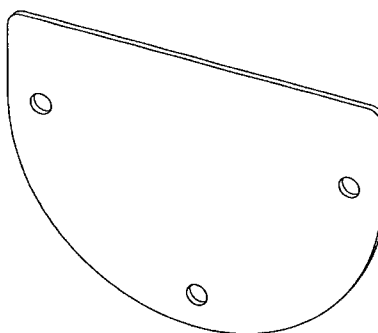
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3757-1 BLANKING PLATE**

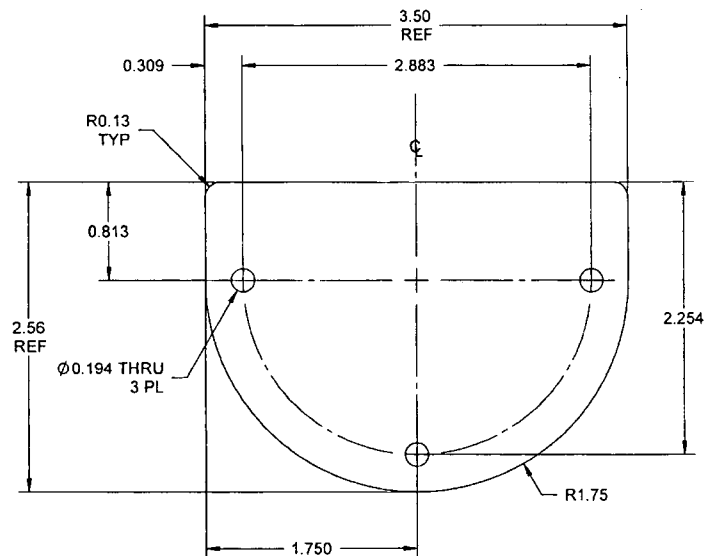
NO. 37815  
 WORK CENTER  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 UNCONTROLLED COPY  
 ENGINEERING  
 RETURN TO  
 SHOP COPY

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET  
 PER MIL-S-5059 (ANNEALED)  
 (REF. DART SPEC. M304S16GA)
- 2) FINISH: POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3757-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.14 lbs

RELEASED  
 08.02.25

A	NEW ISSUE	MB	08.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	MB	D3757	SHEET 1 OF 2
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	BLANKING PLATE	1:1
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**D3757-1 BLANKING PLATE**

NO. 37815  
 WORK ORDER  
 WITHOUT NOTICE  
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16 08.02.13

DESIGN	MB	<b>DART AEROSPACE LTD</b>	
DRAWN	LS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KE	DRAWING NO. D3757	REV. A
MFG. APPR.	KE	SHEET 2 OF 2	
APPROVED	KE	TITLE	SCALE
DE APPR.	KE	BLANKING PLATE	1:1
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